

Work Order ID 87058

July-10-12 2:46:05 PM

\*87058\*

Page 1

Item ID: D350-616-015

Accept

\*N900040100\*

Setup

Start

\*NS1\*

Revision ID:

Item Name: Deck Plate

Stop

\*NS2\*

Start Date: 7/10/12 Start Qty: 4.00

\*4\*

Cust Item ID:

Required Date: 7/10/12 Req'd Qty: 4.00

\*4\*

Customer:

Reference:

Approvals: Process Plan:

*✓*

Date: 12-02-11

Tooling:

Date:

Run

Start

\*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop

\*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr	
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D350-616	E	<i>WSR</i>
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100

0.00

DAS  
16  
88

\*100\*

DC

Document Control

Memo

0.00

17/08/01

*MW 12/08/01*

110

Pick Kit

0.00

*AS*

\*110\*

Packaging

Packaging

Memo

0.00

*88  
12-7-23*

120

QC4- 100% Inspect kits for completeness

0.00

DAS  
16  
88

17/08/01

\*120\*

QC

Quality Control

0.00

*44*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Item ID: D350-616-015

Accept

\*N900040100\*

Setup

Start

\*NS1\*

Revision ID:

Item Name: Deck Plate

Stop

\*NS2\*

Start Date: 7/10/12 Start Qty: 4.00

\*4\*

Cust Item ID:

Required Date: 7/10/12 Req'd Qty: 4.00

\*4\*

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run

Start

\*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop

\*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

\*130\*

Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D350-616-015

Location: FG-023

PPP Rev: C

140

QC21- Final Inspection - Work Order Release

0.00

\*140\*

QC

Quality Control

Memo

0.00

130/08/01

MCJ 12/08/01

MCJ 12/08/01

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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# Picklist Print

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Page 1

Work Order ID: 87058

Parent Item: D350-616-015

Parent Item Name: Deck Plate

Start Date: 7/10/12

Required Date: 7/10/12

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:C Removed Manufacturing 05-12-05 JLM  
 IPP Rev:D Add D3494-1 05-12-05 JLM  
 IPP rev E added parts per NCR 08-041 08.04.30 EC verified by: DD  
 IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN960JD10 Washer D2344 Litter Deck Plate, 350	NAS1149D0363J	Purchased	No			110	Each	0.0000	10	40	m	15/24 SP	SP
		Manufactured	No			110	Each	16.0000	4	4	SP		
				<u>Location</u>			<u>Loc Qty</u>			<u>Loc Code</u>			
				ST224			10						
				85968			10						
				ST244			6						
				81417			6						
		Manufactured	No			110	Each	40.0000	4	16	SP		
				<u>Location</u>			<u>Loc Qty</u>			<u>Loc Code</u>			
				ST007			40						
				84753			4						
				85611			36						
		Manufactured	No			110	Each	15.0000					
				<u>Location</u>			<u>Loc Qty</u>			<u>Loc Code</u>			
				ST224			9						
				85969			9						
				ST225			6						
				79474			2						
				84214			4						

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Page 2

Work Order ID: 87058

Parent Item: D350-616-015

Parent Item Name: Deck Plate

Start Date: 7/10/12

Required Date: 7/10/12

Start Qty: 4.00

Required Qty: 4.00

D2364

Deck Plate, Fwd 350 Litt

Manufactured No 110 Each 16.0000

1 SP 4

D2365

Wearplate

Manufactured No 110 Each 34.0000

2 SP 8

D2369-4

Deck Plate Locator Brackets

Manufactured No 110 Each 15.0000

0 SP

D2369-3

Deck Plate Locator Brackets

Manufactured No 110 Each 3.0000

1 SP 4  
B85973

D3494-1

Stub Cover

Manufactured No 110 Each 8.0000

SP

MS20426AD4-5

Rivet

Purchased No 110 Each 4,611.0000

4 SP 100  
100X

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Page 3

Work Order ID: 87058

Parent Item: D350-616-015

Parent Item Name: Deck Plate

Start Date: 7/10/12

Required Date: 7/10/12

Start Qty: 4.00

Required Qty: 4.00

MS20426AD4-6

Rivet

Purchased No 110 Each 1,617.0000

25

100

MS20426AD5-7

Rivet

Purchased No 110 Each 1,029.0000

6

24

MS20426AD5-8

Rivet

Purchased No 110 Each 1,129.0000

6

24

MS20601-AD4W2

Rivet

Purchased No 110 Each 160.0000

15

60

MS20601-AD4W3

Rivet

Purchased No 110 Each 1,767.0000

30

120

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Page 4

Work Order ID: 87058

Parent Item: D350-616-015

Parent Item Name: Deck Plate

Start Date: 7/10/12

Required Date: 7/10/12

Start Qty: 4.00

Required Qty: 4.00

MS21042L3

Nut

Purchased No 110 Each 3,276.0000

6

SP 24



<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
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ST300	1276	
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117885	32	
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119017	771	
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119075	138	
--------	-----	--

121444	335	
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ST317	2000	
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122141	2000	
--------	------	--

MS24693-C273

Screw

Purchased No 110 Each 53.0000

6

24



<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
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ST310	53	
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120308	25	
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121060	28	
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MS24693-C48

Screw

Purchased No 110 Each 150.0000

22

88



<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
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ST289	50	
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121708	50	
--------	----	--

ST302	100	
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122151	100	
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MS35207-264

Screw

Purchased No 110 Each 80.0000

4

16



<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
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ST294	80	
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121415	80	
--------	----	--

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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# REFERENCE ONLY

QTY - 011	Qty - 013	Qty - 015	Part Number	Description
X			D350-616-011	Full Litter Kit
1	X		D350-616-013	Deck Plate and Tie Down Kit
	1	X	D350-616-015	Deck Plate Kit
		1	D2344	DECK PLATE (AFT)
		4	D2348	WEAR PLATE (KEY WAY)
		1	D2353	STIFFENER
		1	D2360	LITTER TIE DOWN (LOCKING)
		1	D2364	DECK PLATE (FWD)
		2	D2365	WEAR PLATE (PIP PIN)
		1	D2369-1	LOCATOR PLATE
		1	D2369-3	LOCATOR PLATE
		1	D2370	LITTER ASSEMBLY
		1	D2493	PATIENT STOP
		1	D3179-041	LITTER TIE DOWN (NON-LOCKING)
		1	D3494-1	STUB COVER
		25	MS20426AD4-5	RIVET
		25	MS20426AD4-6	RIVET
		6	MS20426AD5-7	RIVET
		6	MS20426AD5-8	RIVET
		15	MS20601AD4W2	BLIND RIVET (or CR9162-4-2)
		30	MS20601AD4W3	BLIND RIVET (or CR9162-4-3)
		6	MS21042L3	NUT (or MS21042-3)
		6	MS24693-C273	SCREW (or MS24693-273)
		22	MS24693-C48	SCREW (or MS24693-48)
		4	MS35207-264	SCREW
		10	NAS1149D0363J	WASHER (or AN960JD10)

RELEASED  
08/11/21 MW

CANADA	
DEPARTMENT OF TRANSPORT	
AIRCRAFT CERTIFICATION	
BRANCH	
DAO # 01-O-01	
APPROVED	
BY:	D. SHEPHERD (DE # 02)
DATE:	08.11.07
CERT. NO.:	SH96-10
ISSUE NO.:	2

E	MAKE DSI 9310 STANDARD; D3179-041 REPLACES D2350			RF	08.11.07
D	ADD D3494-1 STUB COVER			MB	06.01.19
C	ADD DSI 9112/9117/9130/9236/9310			MB	06.01.10
B	ADD VIEW OF D2493 TO SHEET 9			BW	96.01.09
A	NEW ISSUE			BW	95.02.20
REV.	DESCRIPTION			BY	DATE
DESIGN	BW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			E
DRAWN	RF				
CHECKED	DS	DRAWING NO.			
MFG. APPR.	N/A	D350-616			SHEET 1 OF 12
APPROVED	DS	TITLE			SCALE
DE APPR.		AS350/355 LITTER KIT INSTALLATION			NTS
DATE	08.11.07	COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			